

## 14 SERIES **UL - 316**

### "ULTRA" BRAND STAINLESS STEEL EDM VICE

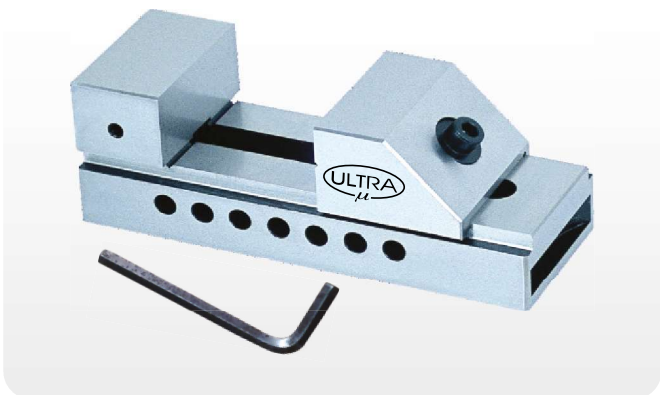


- **Made from stainless steel.**
- Useful for holding purpose on wire cut machine.
- Suitable for mounting on machine bed.
- Suitable for round job.
- Hardness  $55 \pm 3$  Rc.
- Accuracy within 15 micron.

| Sr. No. | Cat No.    | Size (mm)            | Accuracy | Jaw Opening (mm) |
|---------|------------|----------------------|----------|------------------|
| 1.      | UL - 31601 | 270 L x 25 W x 145 H | 15 $\mu$ | 0 - 150          |
| 2.      | UL - 31602 | 130 L x 35 W x 90 H  | 10 $\mu$ | 0 - 70           |

## 15 SERIES **UL - 828**

### "ULTRA" BRAND TOOL MAKER VICE ( ECONOMY MODEL )



- Produced of high quality steel, carburized to W surface hardness : HRC 58 - 62.
- Parallelism 0.007mm / 100 mm, squareness 0.015 mm.
- Quickly to clamp and easy to operate.
- Used for precision measurement and inspection precision grinding, EDM and wire - cutting machine.

| Sr. No. | Cat No.  | Size (mm)           | Jaw Opening (mm) |
|---------|----------|---------------------|------------------|
| 1.      | UL-82801 | 175 L x 63 W x 63 H | 0 - 85           |
| 2.      | UL-82802 | 190 L x 73 W x 67 H | 0 - 100          |
| 3.      | UL-82803 | 235 L x 88 W x 85 H | 0 - 125          |

## 16 SERIES **UL - 310**

### "ULTRA" BRAND HARDENED AND GROUND PRECISION GRINDING VICE



- Used for holding the jobs, spark erosion operation, right angle grinding & Light machining.
- Made from high quality alloy steel.
- Accuracy for Flatness & Parallelism 0.010 mm / 200 L, squareness 0.012 mm.
- Jaw pressure on work piece is forward & downward for repeatable positioning & maximum holding power.
- All sides can be used as reference.
- Hardness  $60 \pm 2$  Rc & Tempered.
- "V" on moveable jaw for better gripping of round jobs.
- **Special size can be manufactured on request.**
- **We also manufacture stainless steel grinding vice.**

| Sr. No. | Cat No.  | Size (mm)           | Jaw Opening (mm) |
|---------|----------|---------------------|------------------|
| 1.      | UL-31001 | 150 L x 48 W x 60 H | 0 - 75           |
| 2.      | UL-31002 | 180 L x 63 W x 70 H | 0 - 90           |
| 3.      | UL-31003 | 200 L x 73 W x 80 H | 0 - 100          |
| 4.      | UL-31004 | 235 L x 96 W x 96 H | 0 - 130          |